




-Testing (Xiamen) Technology Service Ltd.

Inspection report <i>THIS DOCUMENT IS NON-NEGOTIABLE</i>	Inspection Number		
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A- GENERAL INFORMATION

From	TTS	Client name:	
Contact:	Robin Huang	Contact:	
Tel/Fax:	0086-592-5219 260	Tel/Fax:	
E-mail	Inspection@tts-global.net	E-mail:	
Inspector(s)	Nicky Li + Henry Zhang	Cc:	
Supplier		Product description	2 PCS UNLINED JOG SET
Factory name:			
Inspection location:	Shaoxing, Zhejiang, China		
Item No.:			
PO No.:			
Inspection performed	Final Random Inspection	Inspection Date	19 th June,2015

B-INSPECTION RESULT SUMMARY

-	PASSED	FAILED	PENDING	N/A	REMARK
Quantity (section D)			X		1
Conformity (section E)	X				
Workmanship (section F)	X				
Special Test (section G)			X		2
Size measurement (section H)		X			4
Packaging (section I)			X		3, 5
OVERALL CONCLUSION (Client has the final decision to Reject or Approve)	Failed, due to measurement and Pending due to other remarks				

Inspector's sign:	On file	Factory representative's sign:	On file
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Report Approval by	 Robin Huang – TTS Inspection Dept. Manger
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C-REMARKS:

- 80% (4550sets) finished packed into cartons when inspection, the rest units were finished the stitching process and under clean, thread end cut and self-inspection, packing etc.,. Please see section D for the actual status.
- No fabric cutting scale was available at factory for checking the fabric weight (GSM).
- Some information (item no, carton weight and carton number) on shipping mark of carton was not filled by factory when inspection, they claimed they would write it before shipment.
- For size measurement, found four points of size were out of tolerance (**Front Rise -0.3 to -0.5"**, **back Rise:-0.3 to -0.65"**, **Waist Band Height: +0.375"**, **Inseam: +0.3 to 0.35"**). Please see table G-1 for detail.
- Found export cartons were expanded for size 1X to 4X due to not enough empty for packing. Factory claimed they would replace then with the large size cartons before shipment.



Note:

- Factory provided approval sample for compare when inspection. But only the approval sample for (54164BLK/54172BLK) was available for compare and found the bulk-product were closed to the approval sample. No approval sample available for rest of two colors. please refer to actual photo on report
- Factory provided pre-packing list for reference for inspection due to the final quantity was not counted by factory and the final-packing list can not issue when inspection.
- For the same set of products (Jacket and pant), Found the jacket and the pant color was similar, Not found the dye lot problem for the same set for the inspected samples.
- For workmanship, found some of the defects from inspected samples. As per TTS AQL standard, it is acceptable, but the final decision need confirm by client. Please see section F for actual finding.

D-QUANTITY

P.O. No.	Item/Style/Color	Order Quantity	Shipment Quantity		Actual Inspection Quantity	Units Packed in Cartons		Units Finished Not Packed		Units Not Finished	
		Unit (Prs)	Unit	Ctns		Qty	%	Qty	%	Qty	%
RGC-352/15	54164BLK	2100	2100	70	74sets	1750	83.33	350	16.67	0	0
	54172BLK										
	54164NAV	2220	2220	74	78sets	1800	81.08	420	18.92	0	0
	54172NAV										



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	54164BPR	1350	1350	45	48sets	1000	74.0	350	25.	0	0
	54172BPR						7		93		
Total:	==	5670sets	5670sets	189	200sets	4550	80.2	1120	19.	0	0
							4		76		
List of CTN No.#	Total <u>14</u> Cartons were opened for sampling, and carton No.: carton number was not filled by factory										
Result	Pending , due to remark 1										

E-PRODUCT DESCRIPTION, STYLE, COLOR CONFORMITY

	CHECK POINTS	RESULT	COMMENTS
1	Against product information on PO	Conformed	Conformed to picture on tech file. please refer to actual photo on report.
2	Against product Specifications/Drawings/Photos	Conformed	Conformed to picture on tech file. please refer to actual photo on report.
3	Against submitted Samples/Color Swatch	Pending	Conformed to approval sample for (54164BLK/54172BLK). No approval sample available for rest of two color. please refer to actual photo on report
4.	Against instruction manual/ other information on packaging/ product.	Conformed	

F-WORKMANSHIP

Inspection Standard:		ANSI/ASQ Z1.4 (formerly known as MIL-STD-105E)			
Inspection Level - Workmanship / Visual:		L-II	AQL - Critical Defectives:		Not allowed
Sampling Plan - Workmanship / Visual:		Single / Normal	AQL - Major Defectives:		2.5
Sample Size – Workmanship / Visual:		200sets	AQL - Minor Defectives:		4.0
Item/Color	Sample size	Defective Description	Critical	Major	Minor
54164BLK/54172BLK	74sets	Run off stitch	0	3	0
		Puckering on top stitch of placket	0	1	0
		Uncut thread end	0	0	3
		Unclean thread on surface	0	0	2
54164NAV/54172NAV	78sets	Fabric defect	0	1	0
		Needle hole mark on pant	0	1	0
		Dirty mark on bottom of pant	0	0	1
		Uncut thread end	0	0	3
54164BPR/54172BPR	48sets	Broken stitch	0	1	0
		Puckering on armhole seam	0	1	0
		Uncut thread end	0	0	3
	Total Found:		0	8	12
	Accept:		0	10	14

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	Result:	Passed
<i>Note: A Defective is defined as a unit of product that contains one or more defects. A Defect is defined as any non-conformance of the inspected unit of product with specified requirements. A single defect is taken into account per each defective unit, in every case the most serious defect exhibited by the individual sample being inspected regardless of the characteristic.</i>		

G-SPECIAL TEST

	CHECK POINTS		Comment	RESULT
1.	Description	Barcode scan test	No barcode	N/A
	Sample Size:	1pc per size/color		
2	Description	Size check	Found four points were out of tolerance (Front Rise -0.3 to -0.5", back Rise:-0.3 to 0.65", Waist Band Height:+0.375", Inseam:+0.3 to 0.35"). Details See G-1 table as below	Failed
	Sample Size:	3pcs/size/item		
3	Description	Fabric weight check(g/m ²)	No fabric cutting scale is provided to check	Pending
	Sample Size:	1pc/ color		
4	Description	Carton drop test	No failure	Passed
	Sample Size:	1ctn		
5	Description	Rubbing test	With white cloth for rubbing	Passed
	Sample Size:	2pcs per color		
6	Description	Color shade test	No color shade is found in each set of product	Passed
	Sample Size:	All samples		
7	Description	Fitting test	Found acceptable	Passed
	Sample Size:	Two pcs per color		

G-1: Measurement Chart:

Total Measurement Points	260	
No. of Samples Measured	60	
No. of Measurement points per sample	26	Jacket:16 points/Pant:10 points
Total Out of Tolerance Points Allowed (Not to exceed 10% of total measured points)	13.07	
Total Out of Tolerance Points Found	34	

Sheet 1

Style No.:	54164	PO No.:	RGC-352/ 15	Size No.:	SP	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Neck Width: Seam to Seam			6.75	0.25	+0.1	-0.2	-



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2	Front Neck Drop: from IL	3.25	0.25	-	-0.2	+0.2
3	Back Neck Drop: from I. L.	0.75	0.25	+0.2	-	-
4	Collar Width: at CB Neck	3.25	0.25	+0.2	+0.2	-0.2
5	Forward Shoulder	0.5	0.125	-	-0.1	-0.1
6	TOP Yoke Seam Height: from HPS to Seam	5.25	0.125	-	-0.1	-
7	LOWER Yoke Seam Height: fr HPS to Seam	7.75	0.125	-	-0.1	-
8	CB TOP Yoke Seam Height: from CB Neck	3.75	0.125	-0.1	-	-0.1
9	CB LOWER Yoke Seam Height: fr Cb Neck	6.25	0.125	-	-0.1	-
10	Across Shoulder	16.75	0.5	-	-0.5	-0.5
11	Bust: 1" below Armhole	43	0.5	+0.5	-	-
12	Sweep	43	0.5	+0.5	-	-0.5
13	Armhole: Circumference	20.5	0.5	+0.2	-	-0.2
14	Sleeve Length from Shoulder	20.75	0.25	-	-0.2	-
15	Sleeve Opening	9.5	0.25	+0.2	-0.2	-0.2
16	Back Length: from HPS	23.75	0.25	-	-	+0.2

Sheet 2

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	SP	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Waist: Relaxed			24	0.5	-	+0.5	-
2	Waist: Extended			39	0.5	-0.2	-0.5	-0.2
3	Waist Band Height			1	0.125	+0.375	+0.375	+0.375
4	Low Hip: 8" below the W.B.			39	0.25	-0.2	-	-0.2
5	Front Rise: below the W.B.			11.25	0.25	-0.25	-0.4	-0.3
6	Back Rise: below the W.B.			14.25	0.25	-0.4	-0.65	-0.5
7	Inseam			28	0.25	-	+0.4	+0.2
8	Thigh: 1" below the crotch			27	0.25	-0.1	-	-0.2
9	Leg Opening			16.5	0.25	-	-0.2	-
10	Drawstring Legnth: Finished			52	1	-	-0.5	-

Sheet 3

Style No.:	54164	PO No.:	RGC-352/ 15	Size No.:	MP	Sample No.(Jacket)
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Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)		Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description	Spec.	Tol.	1	2	3
1	Neck Width: Seam to Seam	7	0.25	+0.2	-	-
2	Front Neck Drop: from IL	3.5	0.25	-	+0.2	-0.2
3	Back Neck Drop: from I. L.	1	0.25	-	-	-0.2
4	Collar Width: at CB Neck	3.25	0.25	-0.1	-0.1	-0.1
5	Forward Shoulder	0.5	0.125	+0.1	-0.1	-
6	TOP Yoke Seam Height: from HPS to Seam	5.5	0.125	-	-	-0.1
7	LOWER Yoke Seam Height: fr HPS to Seam	8	0.125	+0.1	-	-
8	CB TOP Yoke Seam Height: from CB Neck	4	0.125	-	+0.1	-0.1
9	CB LOWER Yoke Seam Height: fr Cb Neck	6.5	0.125	-	-0.1	-
10	Across Shoulder	17.5	0.5	-0.5	-	-
11	Bust: 1" below Armhole	45	0.5	+0.5	-0.5	-0.5
12	Sweep	45	0.5	+0.5	-0.5	-0.5
13	Armhole: Circumference	21.5	0.5	-	-0.2	-
14	Sleeve Length from Shoulder	21	0.25	-0.2	-	-
15	Sleeve Opening	10	0.25	-	-	-0.2
16	Back Length: from HPS	24	0.25	-0.2	-0.2	-

Sheet 4

Style No.:	54172	PO No.:	RGC-352/15	Size No.:	MP	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)		Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE		
Code	Description	Spec.	Tol.	1	2	3		
1	Waist: Relaxed	26	0.5	-0.2	-0.5	-		
2	Waist: Extended	41	0.5	-0.2	-	-0.2		
3	Waist Band Height	1	0.125	+0.375	+0.375	+0.375		
4	Low Hip: 8" below the W.B.	41	0.25	+0.2	-0.2	-0.2		
5	Front Rise: below the W.B.	12	0.25	-0.4	-0.4	-0.3		
6	Back Rise: below the W.B.	15	0.25	-0.5	-0.5	-0.65		
7	Inseam	28	0.25	-	+0.3	-		
8	Thigh: 1" below the crotch	28	0.25	-0.2	-	-		
9	Leg Opening	17	0.25	-	-0.2	-0.2		

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10	Drawstring Legnth: Finished	54	1	-0.5	-0.5	-
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Sheet 5

Style No.:	54164	PO No.:	RGC-352/ 15	Size No.:	LP	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Neck Width: Seam to Seam			7.25	0.25	-0.2	+0.2	-0.2
2	Front Neck Drop: from IL			3.75	0.25	+0.2	-	-
3	Back Neck Drop: from I. L.			1.25	0.25	-	+0.2	-0.2
4	Collar Width: at CB Neck			3.25	0.25	+0.2	-	-
5	Forward Shoulder			0.5	0.125	+0.2	-0.2	-0.2
6	TOP Yoke Seam Height: from HPS to Seam			5.75	0.125	-0.1	+0.1	-0.1
7	LOWER Yoke Seam Height: fr HPS to Seam			8.25	0.125	-0.1	-	+0.1
8	CB TOP Yoke Seam Height: from CB Neck			4.25	0.125	+0.1	-	-0.1
9	CB LOWER Yoke Seam Height: fr Cb Neck			6.75	0.125	-	-0.1	+0.1
10	Across Shoulder			18.25	0.5	+0.5	-	+0.5
11	Bust: 1" below Armhole			48	0.5	-0.5	-	-
12	Sweep			48	0.5	-0.2	-0.2	-0.5
13	Armhole: Circumference			22.5	0.5	-0.2	-	-0.2
14	Sleeve Length from Shoulder			21.25	0.25	+0.2	+0.2	-
15	Sleeve Opening			10.5	0.25	+0.2	-	+0.2
16	Back Length: from HPS			24.25	0.25	-	-0.2	-0.2

Sheet 6

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	LP	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Waist: Relaxed			29	0.5	-0.5	-	-
2	Waist: Extended			44	0.5	-	-0.2	-0.2
3	Waist Band Height			1	0.125	+0.375	+0.375	+0.375
4	Low Hip: 8" below the W.B.			44	0.25	-	-	-0.2
5	Front Rise: below the W.B.			12.75	0.25	-0.3	-0.5	-0.2

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6	Back Rise: below the W.B.	15.75	0.25	-0.4	-0.25	-0.65
7	Inseam	28	0.25	-	+0.2	-
8	Thigh: 1" below the crotch	30	0.25	-0.2	-	-
9	Leg Opening	18	0.25	-	-0.2	-0.2
10	Drawstring Legnth: Finished	58	1	-0.5	-0.5	-

Sheet 7

Style No.:	54164	PO No.:	RGC-352/ 15	Size No.:	S	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Neck Width: Seam to Seam			6.75	0.25	+0.2	-	+0.2
2	Front Neck Drop: from IL			3.25	0.25	-	-0.2	-0.2
3	Back Neck Drop: from I. L.			0.75	0.25	-0.1	+0.2	-0.2
4	Collar Width: at CB Neck			3.25	0.25	+0.1	-	
5	Forward Shoulder			0.5	0.125	+0.1	-	+0.1
6	TOP Yoke Seam Height: from HPS to Seam			5.25	0.125	-0.1	-	-0.1
7	LOWER Yoke Seam Height: fr HPS to Seam			7.75	0.125	-	-0.1	+0.1
8	CB TOP Yoke Seam Height: from CB Neck			3.75	0.125	-0.1	-	-0.1
9	CB LOWER Yoke Seam Height: fr Cb Neck			6.25	0.125	-0.1	+0.1	-
10	Across Shoulder			17.25	0.5	+0.5	-	+0.5
11	Bust: 1" below Armhole			44	0.5	-0.5	-	-
12	Sweep			44	0.5	-	-0.5	+0.5
13	Armhole: Circumference			21	0.5	-0.5	-	-0.5
14	Sleeve Length from Shoulder			21.75	0.25	+0.2	-	+0.2
15	Sleeve Opening			9.75	0.25	-	-0.2	-
16	Back Length: from HPS			25.75	0.25	-	-0.2	-

Sheet 8

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	S	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Waist: Relaxed			24	0.5	-0.2	-0.2	-

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2	Waist: Extended	40	0.5	-	-0.5	-0.2
3	Waist Band Height	1	0.125	+0.375	+0.375	+0.375
4	Low Hip: 8" below the W.B.	40	0.25	-	-0.2	-0.2
5	Front Rise: below the W.B.	11.75	0.25	-0.2	-0.4	-0.3
6	Back Rise: below the W.B.	14.75	0.25	-0.65	-0.25	-0.5
7	Inseam	29	0.25	-	+0.2	-
8	Thigh: 1" below the crotch	27.5	0.25	-0.2	-	-
9	Leg Opening	16.5	0.25	-	-0.2	-0.2
10	Drawstring Legnth: Finished	51	1	-0.5	-0.5	-

Sheet 9

Style No.:	54164	PO No.:	RGC-352/ 15	Size No.:	M	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description	Spec.	Tol.	1	2	3		
1	Neck Width: Seam to Seam	7	0.25	+0.2	-	-0.1		
2	Front Neck Drop: from IL	3.5	0.25	-	+0.1	-		
3	Back Neck Drop: from I. L.	1	0.25	+0.1	-	-0.1		
4	Collar Width: at CB Neck	3.25	0.25	+0.1	-	-		
5	Forward Shoulder	0.5	0.125	-0.1	-0.1	-		
6	TOP Yoke Seam Height: from HPS to Seam	5.5	0.125	-	-	-0.1		
7	LOWER Yoke Seam Height: fr HPS to Seam	8	0.125	-0.1	-0.1	+0.1		
8	CB TOP Yoke Seam Height: from CB Neck	4	0.125	-0.1	-	-		
9	CB LOWER Yoke Seam Height: fr Cb Neck	6.5	0.125	-	-	+0.1		
10	Across Shoulder	18	0.5	-	-0.5	-		
11	Bust: 1" below Armhole	46	0.5	+0.2	-	+0.2		
12	Sweep	46	0.5	-	-0.2	-0.2		
13	Armhole: Circumference	22	0.5	-	-0.2	-		
14	Sleeve Length from Shoulder	22	0.25	+0.2	-	-		
15	Sleeve Opening	10	0.25	+0.2	-	+0.2		
16	Back Length: from HPS	26	0.25	-	-0.2	-		

Sheet 10

Style No.:	54172	PO No.:	RGC-352/	Size No.:	M	Sample No.(PANT)
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			15					
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description	Spec.	Tol.	1	2	3		
1	Waist: Relaxed	26	0.5	-0.5	-0.2	-		
2	Waist: Extended	42	0.5	-	-	-0.2		
3	Waist Band Height	1	0.125	+0.375	+0.375	+0.375		
4	Low Hip: 8" below the W.B.	42	0.25	-	-0.2	-0.2		
5	Front Rise: below the W.B.	12.5	0.25	-0.2	-0.3	-0.4		
6	Back Rise: below the W.B.	15.5	0.25	-0.5	-0.25	-0.4		
7	Inseam	29	0.25	-	+0.2	+0.2		
8	Thigh: 1" below the crotch	28.5	0.25	-0.25	-0.25	-		
9	Leg Opening	17	0.25	-	-0.2	-0.2		
10	Drawstring Legnth: Finished	54	1	-1	-	-0.5		

Sheet 11

Style No.:	54164	PO No.:	RGC-352/ 15	Size No.:	L	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description	Spec.	Tol.	1	2	3		
1	Neck Width: Seam to Seam	7.25	0.25	-	+0.2	-		
2	Front Neck Drop: from IL	3.75	0.25	+0.1	-	-0.2		
3	Back Neck Drop: from I. L.	1.25	0.25	-	+0.2	-		
4	Collar Width: at CB Neck	3.25	0.25	+0.1	-	-0.2		
5	Forward Shoulder	0.5	0.125	-	-	+0.1		
6	TOP Yoke Seam Height: from HPS to Seam	5.75	0.125	-	-	+0.1		
7	LOWER Yoke Seam Height: fr HPS to Seam	8.25	0.125	-0.1	-	+0.1		
8	CB TOP Yoke Seam Height: from CB Neck	4.25	0.125	-	-	-0.1		
9	CB LOWER Yoke Seam Height: fr Cb Neck	6.75	0.125	+0.1	+0.1	-		
10	Across Shoulder	18.75	0.5	-0.5	-	-		
11	Bust: 1" below Armhole	49	0.5	-0.5	-	+0.2		
12	Sweep	49	0.5	-	+0.2	-		
13	Armhole: Circumference	23	0.5	-0.2	-0.2	+0.2		

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14	Sleeve Length from Shoulder	22.25	0.25	-0.5	-	-
15	Sleeve Opening	10.5	0.25	-	+0.2	-
16	Back Length: from HPS	26.25	0.25	-0.2	-	-0.2

Sheet 12

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	L	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description	Spec.	Tol.	1	2	3		
1	Waist: Relaxed	29	0.5	-0.5	-0.2	-0.2		
2	Waist: Extended	45	0.5	-0.2	-0.2	-0.2		
3	Waist Band Height	1	0.125	+0.375	+0.375	+0.375		
4	Low Hip: 8" below the W.B.	45	0.25	-0.2	-	-		
5	Front Rise: below the W.B.	13.25	0.25	-0.3	-0.2	-0.4		
6	Back Rise: below the W.B.	16.25	0.25	-0.4	-0.25	-0.5		
7	Inseam	29	0.25	-	-0.2	-		
8	Thigh: 1" below the crotch	30.5	0.25	+0.25	-	-		
9	Leg Opening	18	0.25	-	-0.2	-		
10	Drawstring Legnth: Finished	58	1	-1	-	-1		

Sheet 13

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	1X	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description	Spec.	Tol.	1	2	3		
1	Neck Width: Seam to Seam	8	0.25	+0.1	-	-0.2		
2	Front Neck Drop: from IL	4	0.25	-	+0.2	-		
3	Back Neck Drop: from I. L.	1.25	0.25	+0.1	-	-0.2		
4	Collar Width: at CB Neck	3.25	0.25	-	-	+0.1		
5	Forward Shoulder	0.75	0.125	+0.1	+0.1	-		
6	TOP Yoke Seam Height: from HPS to Seam	7	0.125	-	+0.1	+0.1		
7	LOWER Yoke Seam Height: fr HPS to Seam	9.5	0.125	-0.1	-	-0.1		
8	CB TOP Yoke Seam Height: from CB Neck	5.5	0.125	+0.1	+0.1	-		
9	CB LOWER Yoke Seam Height: fr Cb	8	0.125	+0.1	+0.1	-		

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	Neck					
10	Across Shoulder	20	0.5	-0.5	-0.5	+0.2
11	Bust: 1" below Armhole	54	0.5	-	+0.5	-
12	Sweep	54	0.5	-0.2	-0.2	+0.5
13	Armhole: Circumference	24	0.5	-0.2	-0.2	+0.5
14	Sleeve Length from Shoulder	23	0.25	+0.2	-	-
15	Sleeve Opening	12	0.25	-	-0.2	-0.2
16	Back Length: from HPS	28	0.25	-	-0.2	-0.2

Sheet 14

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	1X	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Waist: Relaxed			34	0.5	-0.5	-0.2	-
2	Waist: Extended			50	0.5	-	-	-0.2
3	Waist Band Height			1	0.125	+0.375	+0.375	+0.375
4	Low Hip: 8" below the W.B.			50	0.25	+0.2	-	-
5	Front Rise: below the W.B.			13.5	0.25	-0.4	-0.25	-0.25
6	Back Rise: below the W.B.			17	0.25	-0.5	-0.25	-0.5
7	Inseam			30	0.25			+0.1
8	Thigh: 1" below the crotch			31.5	0.25	-	+0.1	-
9	Leg Opening			18.5	0.25	-0.2	+0.1	-
10	Drawstring Legnth: Finished			62	1	-	-0.5	-

Sheet 15

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	2X	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Neck Width: Seam to Seam			8.25	0.25	+0.1	-	-0.2
2	Front Neck Drop: from IL			4.25	0.25	-	+0.2	-
3	Back Neck Drop: from I. L.			1.5	0.25	+0.1	-	-0.2
4	Collar Width: at CB Neck			3.25	0.25	-	+0.1	-
5	Forward Shoulder			0.75	0.125	+0.1	+0.1	+0.1



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6	TOP Yoke Seam Height: from HPS to Seam	7.25	0.125	-	-0.1	-0.1
7	LOWER Yoke Seam Height: fr HPS to Seam	9.75	0.125	+0.1	-	+0.1
8	CB TOP Yoke Seam Height: from CB Neck	5.75	0.125	-	-0.1	-
9	CB LOWER Yoke Seam Height: fr Cb Neck	8.25	0.125	+0.1	-0.1	-
10	Across Shoulder	21	0.5	-0.5	-	+0.2
11	Bust: 1" below Armhole	58	0.5	-0.2	-0.5	-
12	Sweep	58	0.5	-	-	+0.2
13	Armhole: Circumference	25.5	0.5	-0.2	-0.5	-
14	Sleeve Length from Shoulder	23.25	0.25	-0.2	-	-
15	Sleeve Opening	12.5	0.25	+0.2	-0.2	-
16	Back Length: from HPS	28.25	0.25	-	-	-0.2

Sheet 16

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	2X	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Waist: Relaxed			38	0.5	-0.5	-0.2	-0.2
2	Waist: Extended			54	0.5	-	-	-0.2
3	Waist Band Height			1	0.125	+0.375	+0.375	+0.375
4	Low Hip: 8" below the W.B.			54	0.25	-	-	-0.2
5	Front Rise: below the W.B.			14.25	0.25	-0.25	-0.5	-0.3
6	Back Rise: below the W.B.			17.75	0.25	-0.5	-0.3	-0.65
7	Inseam			30	0.25	+0.25	+0.35	+0.2
8	Thigh: 1" below the crotch			34	0.25	-0.2	-	-0.1
9	Leg Opening			19.5	0.25	-	-0.2	-
10	Drawstring Legnth: Finished			66	1	-0.2	+0.5	-0.5

Sheet 17

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	3X	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3

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1	Neck Width: Seam to Seam	8.5	0.25	-	-0.2	-0.2
2	Front Neck Drop: from IL	4.5	0.25	+0.1	-	-
3	Back Neck Drop: from I. L.	1.75	0.25	-	-0.2	-
4	Collar Width: at CB Neck	3.25	0.25	-	-0.2	-
5	Forward Shoulder	0.75	0.125	+0.1	-	-0.1
6	TOP Yoke Seam Height: from HPS to Seam	7.5	0.125	-	-0.1	-0.1
7	LOWER Yoke Seam Height: fr HPS to Seam	10	0.125	+0.1	-	-0.1
8	CB TOP Yoke Seam Height: from CB Neck	6	0.125	-	+0.1	-0.125
9	CB LOWER Yoke Seam Height: fr Cb Neck	8.5	0.125	+0.1	-0.125	-
10	Across Shoulder	22	0.5	+0.2	-0.5	+0.2
11	Bust: 1" below Armhole	62	0.5	-	-	+0.2
12	Sweep	62	0.5	-	-	+0.2
13	Armhole: Circumference	27	0.5	+0.2	-0.5	-
14	Sleeve Length from Shoulder	23.5	0.25	-	-	+0.2
15	Sleeve Opening	13	0.25	-0.2	+0.2	-
16	Back Length: from HPS	28.5	0.25	-	-	-0.2

Sheet 18

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	3X	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Waist: Relaxed			42	0.5	-	-0.5	-0.2
2	Waist: Extended			58	0.5	-0.2	-	-0.2
3	Waist Band Height			1	0.125	+0.375	+0.375	+0.375
4	Low Hip: 8" below the W.B.			58	0.25	-	-	-
5	Front Rise: below the W.B.			15	0.25	-0.3	-0.4	-0.25
6	Back Rise: below the W.B.			18.5	0.25	-0.4	-0.3	-0.5
7	Inseam			30	0.25	+0.3	-	+0.25
8	Thigh: 1" below the crotch			36.5	0.25	-0.2	-0.2	-
9	Leg Opening			20.5	0.25	-	-	-0.2
10	Drawstring Legnth: Finished			70	1	-	-	-0.5

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Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	4X	Sample No.(Jacket)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Neck Width: Seam to Seam			8.75	0.25	-	-0.2	+0.2
2	Front Neck Drop: from IL			4.75	0.25	-0.2	-	+0.1
3	Back Neck Drop: from I. L.			2	0.25	-	+0.2	-
4	Collar Width: at CB Neck			3.25	0.25	-	+0.2	-
5	Forward Shoulder			0.75	0.125	+0.1	-	+0.1
6	TOP Yoke Seam Height: from HPS to Seam			7.75	0.125	-	-0.1	-0.1
7	LOWER Yoke Seam Height: fr HPS to Seam			10.25	0.125	-	-0.1	-
8	CB TOP Yoke Seam Height: from CB Neck			6.25	0.125	-	-	-0.1
9	CB LOWER Yoke Seam Height: fr Cb Neck			8.75	0.125	+0.1	-	-0.1
10	Across Shoulder			23	0.5	-0.5	+0.2	-
11	Bust: 1" below Armhole			66	0.5	-	+0.2	+0.2
12	Sweep			66	0.5	+0.2	-	+0.2
13	Armhole: Circumference			28.5	0.5	-	+0.5	+0.5
14	Sleeve Length from Shoulder			23.75	0.25	-0.2	-	-
15	Sleeve Opening			13.5	0.25	-	-	-0.2
16	Back Length: from HPS			28.75	0.25	-	+0.2	-

Sheet 20

Style No.:	54172	PO No.:	RGC-352/ 15	Size No.:	4X	Sample No.(PANT)		
Measure point (Unit: <input type="checkbox"/> cm <input checked="" type="checkbox"/> Inch)				Color:		BLACK / FUCHSIA	NAVY/T URQ	BLACK / PURPLE
Code	Description			Spec.	Tol.	1	2	3
1	Waist: Relaxed			46	0.5	+0.2	-	-
2	Waist: Extended			62	0.5	-0.5	-	-0.5
3	Waist Band Height			1	0.125	+0.375	+0.375	+0.375
4	Low Hip: 8" below the W.B.			62	0.25	-	-0.2	-0.2
5	Front Rise: below the W.B.			15.75	0.25	-0.3	-0.4	-0.3
6	Back Rise: below the W.B.			19.25	0.25	-0.5	-0.5	-0.4
7	Inseam			30	0.25	+0.2	-	+0.2

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8	Thigh: 1" below the crotch	39	0.25	-	+0.2	-0.2
9	Leg Opening	21.5	0.25	-0.2	-0.2	-
10	Drawstring Legnth: Finished	74	1	-0.2	-	-0.5

H- PACKAGING:

1.Carton measurement										
Item/Case type	Quantity per case	Size of case						Weight of case (Kgs)		Remark
		Spec. ($\pm 5\%$)			Actual			Spec. ($\pm 5\%$)	Actual	
		Length (cm)	Width (cm)	Height (cm)	Length (cm)	Width (cm)	Height (cm)			
Inner(Polybag)	1	-	-	-	44	36	-	-	-	-
Carton	30sets	-	-	-	43	33	37	-	17.62	-
2.Assortment										
No. of Cartons Checked		No. of Cartons Failed		Findings / Comments						Result
1cartons/size		0		30sets per each solid size for all item						Passed
3.Packing method										
All item: Each color of Jacket with pant as a set in a polybag, then 30sets per each solid size packed in a 5-ply export carton, sealed with clean gummed tape.										
4.Hangtag/Label/ Marking detail										
Point				Comment				Location		
Barcode				NIL				N/A		
Logo/brand				See photo below				Jacket: stitched on back seam of neckline Pant: stitched on back seam of waistband		
Size No.				See photo below				Size on care label.		
Pictogram/Content information				See photo below				Jacket: stitched on back seam of neckline Pant: stitched on back seam of waistband		
Hangtags				NIL				N/A		
Result: Pending										

I- SAMPLE TAKEN :

NIL

J-Packing List

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款号: 2437DL/2437XDL

数量: 5670

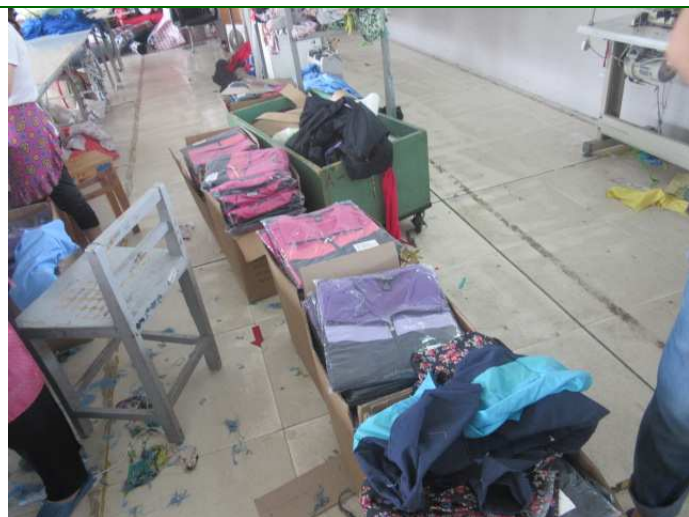
箱号	箱数	颜色	尺码规格										总数
			S	M	L	SP	MP	LP	1X	2X	3X	4X	
1-5	5	BLACK / FUCHSIA COMBO	30										150
6-12	7			30									210
13-17	5				30								150
18	1					30							30
19-25	7						30						210
26-35	10							30					300
36-49	14								30				420
50-58	9									30			270
59-66	8										30		240
67-70	4											30	120
71-74	4	NAVY/TURQ COMBO	30										120
75-78	4			30									120
79-84	6				30								180
85-86	2					30							60
87-94	8						30						240
95-104	10							30					300
105-119	15								30				450
120-134	15									30			450
135-141	7										30		210
142-144	3											30	90
145-147	3	BLACK / PURPLE COMBO	30										90
148-149	2			30									60
150	1				30								30
151-152	2					30							60
153-157	5						30						150
158-164	7							30					210
165-174	10								30				300
175-182	8									30			240
183-186	4										30		120
187-189	3											30	90

总计 5670

PHOTO ATTACHMENT



1. Carton stacking



2. The rest under clean. Self-inspection, packing

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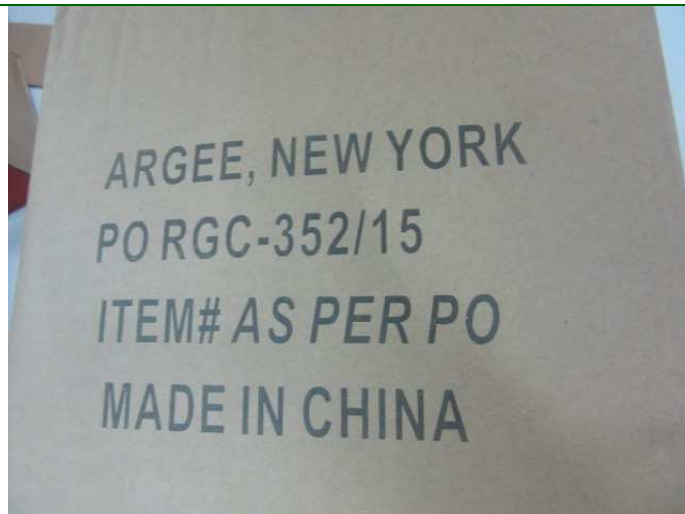


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Item no: 54164NAV/54172NAV--NAVY/TURQ COMBO



3. Export carton



4. Shipping mark for all items



5. Side mark



6. No staples on carton for all item



7. Double corrugated carton for all item



8. Carton opened



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9. Unit packing



10. Warning on polybag



11. Air hole on polybag



12. Sticker on polybag



13. Product folded way



14. Product folded way

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15. Jacket folded way



16. Jacket folded way



17. Jacket front



18. Jacket details



19. Jacket details



20. Jacket details



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21. Jacket details



22. Jacket details



23. Jacket details



24. Jacket details



25. Jacket back



26. Jacket back

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27. Jacket inside



28. Pant folded way



29. Pant folded way



30. Pant front



31. Pant front details



32. Pant front details



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33. Pant front details



34. Pant front details



35. Pant back



36. Pant back details



37. Pant inside



38. Pant inside



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39. Cord lace



40. Cord lace



41. Brand label and carelabel for all item



42. Brand label and care label for all item



43. Defect- Fabric defect-major



44. Defect- Needle hole mark on pant-major



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45. Defect- Dirty mark on bottom of pant-minor



46. Defect- Uncut thread end-minor



47. Defect- Uncut thread end-minor



48. Defect- Uncut thread end-minor

Item no: 54164BPR/54172BPR-- BLACK / PURPLE COME



49. Side mark



50. Carton opened



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51. Unit packing



52. Sticker on polybag



53. Product folded way



54. Jacket front



55. Jacket back



56. Jacket inside



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57. Pant front



58. Pant back



59. Defect- Broken stitch-major



60. Defect- Puckering on armhole seam-major



61. Defect- Uncut thread end-minor



62. Defect- Uncut thread end-minor

Item no: 54164BLK/54172BLK-- BLACK / FUCHSIA

Inspection report <i>THIS DOCUMENT IS NON-NEGOTIABLE</i>	Inspection Number		
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63. Shipping mark



64. Carton opened



65. Unit packing



66. Sticker on polybag



67. Product folded way



68. Jacket front

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69. Jacket back



70. Jacket inside



71. Pant front



72. Pant back



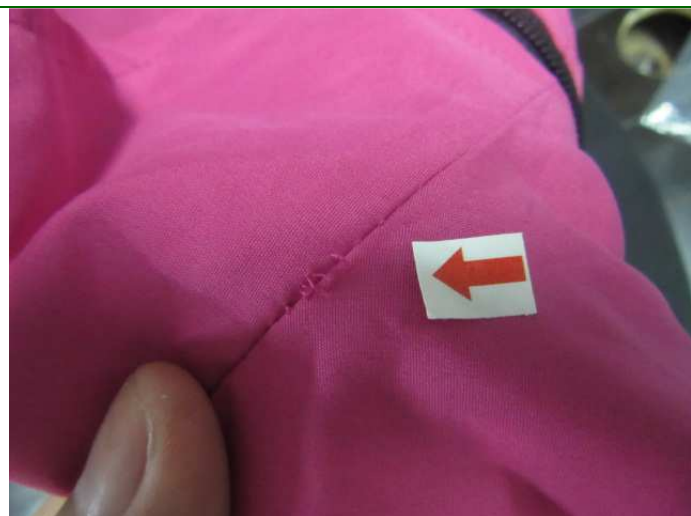
73. Approval sample(left side) and bulk(right side)



74. Approval sample(left side) and bulk(right side)



Inspection report <i>THIS DOCUMENT IS NON-NEGOTIABLE</i>	Inspection Number		
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75. Defect- Run off stitch-major



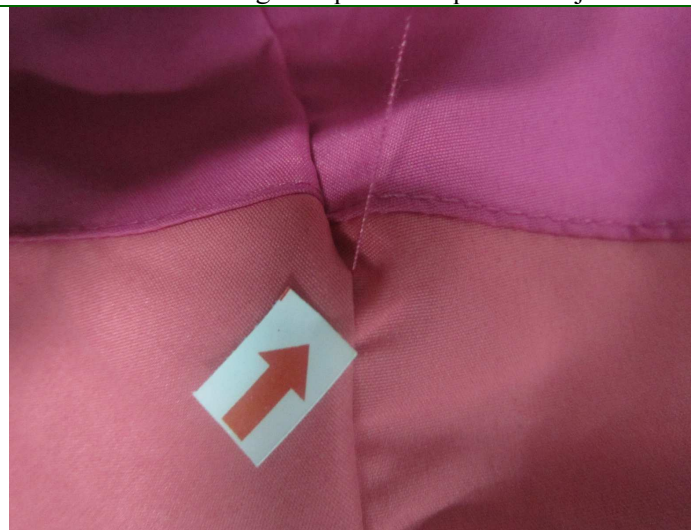
76. Defect- Run off stitch-major



77. Defect- Puckering on top stitch of placket-major



78. Defect- Uncut thread end-minor



79. Defect- Uncut thread end-minor



80. Defect- Unclean thread on surface-minor

TEST PARTS

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81. Carton weight



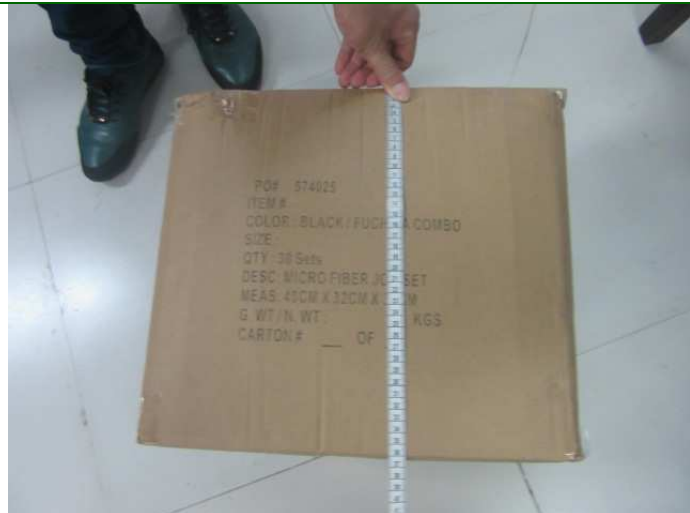
82. Carton weight



83. Carton size



84. Carton size



85. Carton size



86. Carton drop test



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87. Seam strength test



88. Zipper function test



89. Rubbing test



90. **Waist Band Height: +0.375"**



91. **Front Rise -0.3 t o -0.5"**



92. **Back Rise:-0.3 to 0.65"**

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93. Color shade test



94. Color shade test



95. Fitting test



96. Fitting test



97. Fitting test



98. Poly bag size

*****END*****

The above reflects our findings at the time and place of inspection based on random selected samples in accordance with a previously agreed random statistical sampling standards. This report/certificate does not discharge or release sellers/suppliers from their commercial, legal or contractual obligations with regard to quality/quantity of delivery nor does it prejudice the buyer's right of claim toward sellers/suppliers for compensation for any found and/or hidden defects not detected during our random inspection or occurring thereafter. The report/certificate does not evidence shipment.

Version: REP-SL-02